

PhD in Agri-Food Sciences, Technologies and Biotechnologies - UNIMORE

XXXIV CYCLE: III year

Investigation and development of innovative protocols and technologies to enhance food safety and to reduce food loss

Annual Workshop: December 17th 2021

PhD student: Francesco Bigi

Tutor: Prof. Dr. Andrea Pulvirenti

***PhD STEBA School Co-ordinator:
Prof. Dr. Alessandro Ulrici***

PROBLEMS

88 million

TONES FOOD WASTED/YEAR
IN EUROPE



173 kg/year
per person



25.8 million

TONES PLASTIC PACKAGING/YEAR
IN EUROPE



less than 30%
recycled



CONSEQUENCES OF FOOD AND PLASTIC WASTE

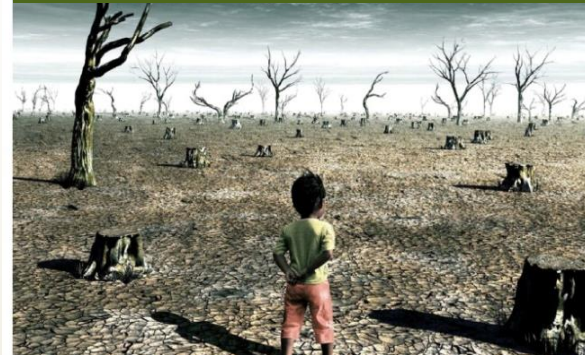
FOOD LOSS



HUNGER



ENVIRONMENTAL DAMAGE

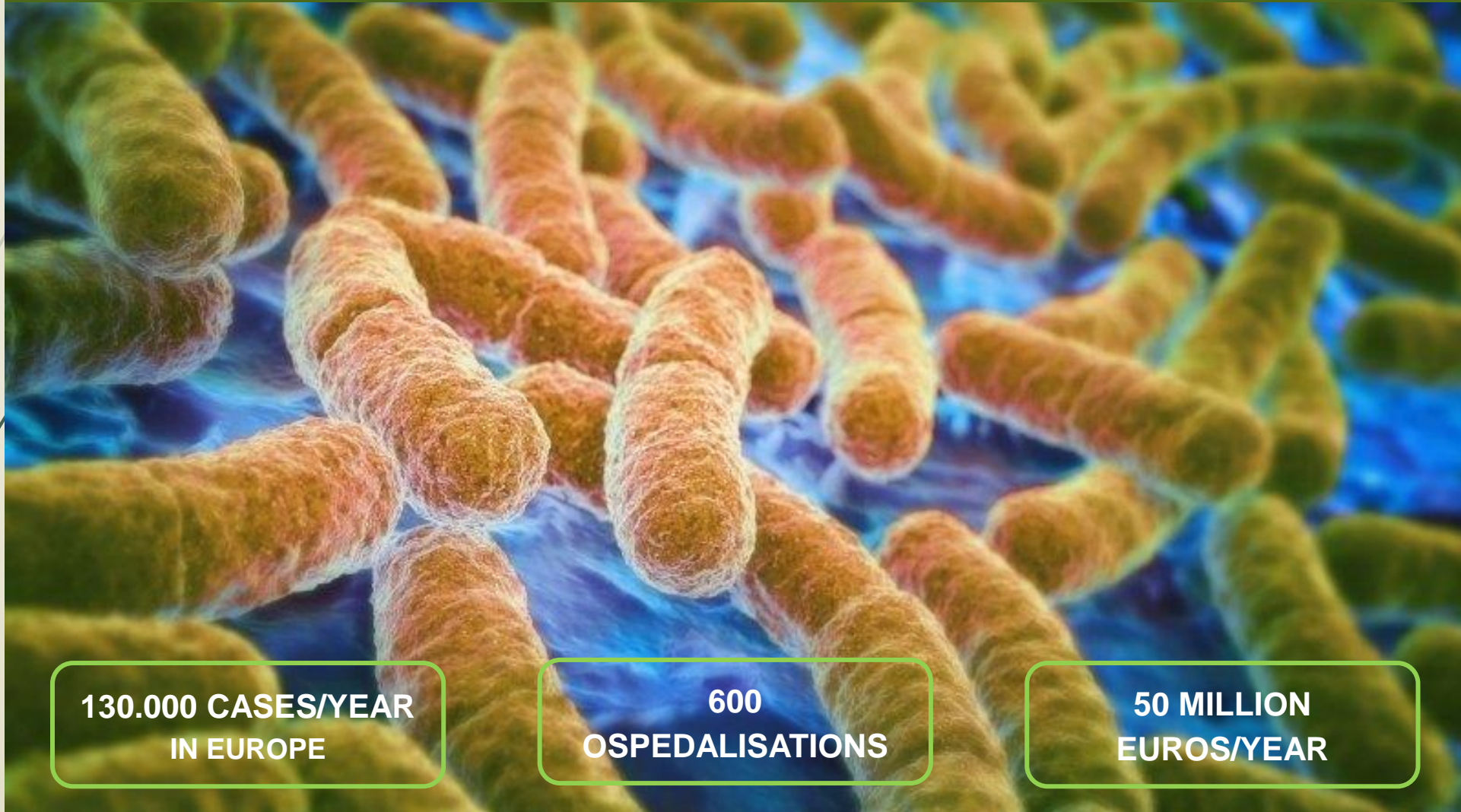


POLLUTION



PROBLEMS

FOOD SAFETY



**130.000 CASES/YEAR
IN EUROPE**

**600
OSPEDALISATIONS**

**50 MILLION
EUROS/YEAR**

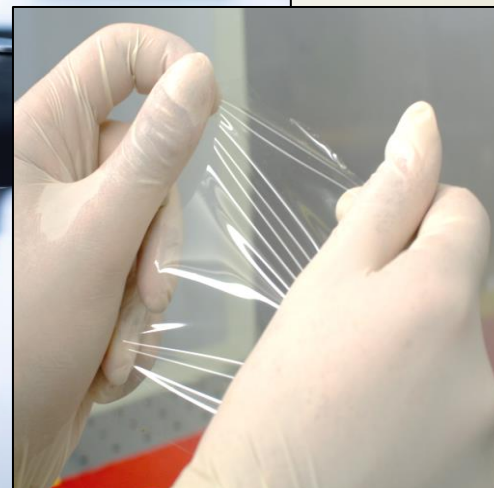
SOLUTIONS



PRODUCT INNOVATION



PROCESS INNOVATION



BIO-ACTIVE PACKAGING

CASE STUDY 1

Received: 5 November 2020 | Revised: 28 January 2021 | Accepted: 7 February 2021

DOI: 10.1111/jfs.12892

ORIGINAL ARTICLE

Journal of
Food Safety

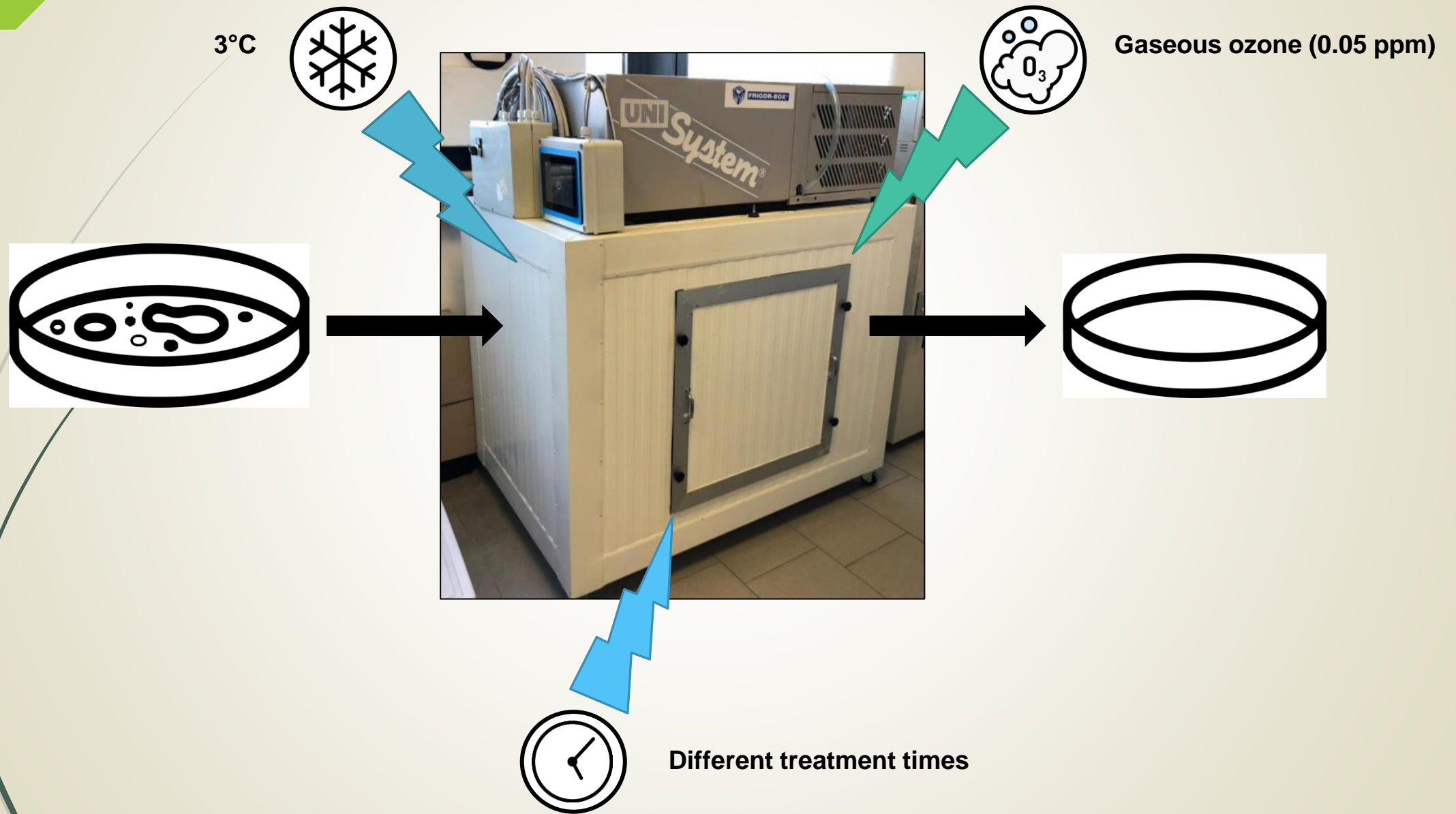
WILEY

Impact of low-dose gaseous ozone treatment to reduce the growth of in vitro broth cultures of foodborne pathogenic/spoilage bacteria in a food storage cold chamber

Francesco Bigi¹  | Hossein Haghighi¹  | Andrea Quartieri¹ | Riccardo De Leo¹ |
Andrea Pulvirenti^{1,2} 

<https://doi.org/10.1111/jfs.12892>

CONDITIONS



CONDITIONS

- ✓ **Microbial quality of air and internal surfaces**
- ✓ **2 treatment times** (30 and 60 min)



- ✓ **Five food-borne pathogens** (*C. jejuni*, *S. Typhi*., *E. coli*, *L. monocyt.*, *P. fluorescens*)
- ✓ **3 concentrations of inoculum**
- ✓ **6 treatment times** (1, 2, 6, 24, 30, 48 h)



RESULTS

Bacterial loads	Control	Ozone treatment (30 min)	Ozone treatment (60 min)
Internal surfaces (log ₁₀ CFU/m ²)	3.60 ± 3.18 ^b	2.61 ± 2.23 ^a	2.28 ± 2.02 ^a
Air (log ₁₀ CFU/m ³)	1.81 ± 1.27 ^b	0.90 ± 0.60 ^a	0 [*]

Bacterial strains (log ₁₀ CFU/plate)	Control	Ozone treatment at 0.05 ppm					
		1 hr	2 hr	6 hr	24 hr	30 hr	48 hr
<i>C. jejuni</i>	3.34 ± 1.86 ^b	1.11 ± 0.63 ^a	0	0	—	—	—
	2.35 ± 1.69	0 [*]	0	0	—	—	—
	1.34 ± 0.45	0	0	0	—	—	—
<i>S. enterica</i>	3.30 ± 1.89 ^c	U.C. [†]	U.C.	U.C.	1.69 ± 1.19 ^b	1.06 ± 0.55 ^b	0.15 ± 0.00 ^a
	2.37 ± 1.10 ^b	2.34 ± 1.79 ^b	2.34 ± 1.85 ^b	2.35 ± 1.92 ^b	1.28 ± 0.15 ^a	0.60 ± 0.15 ^a	0
	1.39 ± 0.33 ^b	1.30 ± 0.45 ^b	1.41 ± 1.25 ^b	1.42 ± 0.69 ^b	0.30 ± 0.15 ^a	0.18 ± 0.00 ^a	0
<i>E. coli</i>	3.38 ± 1.72 ^b	U.C.	U.C.	U.C.	1.31 ± 0.33 ^a	1.24 ± 0.33 ^a	1.16 ± 0.33 ^a
	2.37 ± 1.03 ^e	2.32 ± 0.45 ^d	2.10 ± 0.55 ^c	2.01 ± 0.15 ^b	0.60 ± 0.15 ^a	0.48 ± 0.15 ^a	0
	1.38 ± 0.63 ^b	1.00 ± 0.15 ^a	1.04 ± 0.15 ^a	0.90 ± 0.15 ^a	0	0	0
<i>L. monocytogenes</i>	3.34 ± 1.63 ^b	U.C.	U.C.	U.C.	1.39 ± 0.33 ^a	1.20 ± 0.15 ^a	1.04 ± 0.45 ^a
	2.32 ± 1.19 ^c	2.29 ± 1.23 ^{bc}	2.21 ± 1.28 ^b	2.18 ± 1.56 ^{ab}	0.60 ± 0.15 ^a	0.18 ± 0.33 ^a	0
	1.38 ± 0.63 ^a	1.26 ± 1.10 ^a	1.27 ± 1.03 ^a	1.00 ± 0.45 ^a	0 [*]	0	0
<i>P. fluorescens</i>	3.32 ± 1.55 ^c	2.12 ± 1.08 ^b	1.70 ± 0.93 ^a	1.63 ± 0.45 ^a	1.61 ± 0.55 ^a	1.54 ± 0.96 ^a	1.45 ± 0.96 ^a
	2.34 ± 1.00 ^d	1.22 ± 0.33 ^c	1.06 ± 0.33 ^{bc}	0.90 ± 0.15 ^{ab}	0.60 ± 0.45 ^{ab}	0.60 ± 0.15 ^{ab}	0.48 ± 0.15 ^a
	1.28 ± 0.45 ^b	0.30 ± 0.15 ^a	0	0	0	0	0

CASE STUDY 2

Food Hydrocolloids 120 (2021) 106979



ELSEVIER

Contents lists available at [ScienceDirect](#)

Food Hydrocolloids

journal homepage: www.elsevier.com/locate/foodhyd



Characterization of chitosan-hydroxypropyl methylcellulose blend films enriched with nettle or sage leaf extract for active food packaging applications

Francesco Bigi^{a,1}, Hossein Haghighi^{a,*,1}, Heinz Wilhelm Siesler^b, Fabio Licciardello^{a,c}, Andrea Pulvirenti^{a,c}



Check for updates

<https://doi.org/10.1016/j.foodhyd.2021.106979>

CONDITIONS

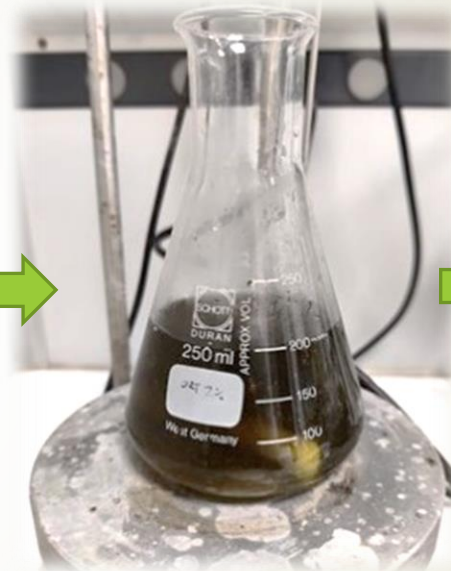


**HYDRO-ALCOHOLIC
EXTRACT**
(ultrasound-assisted extraction)

7.5 or 15%
w/w
polymer

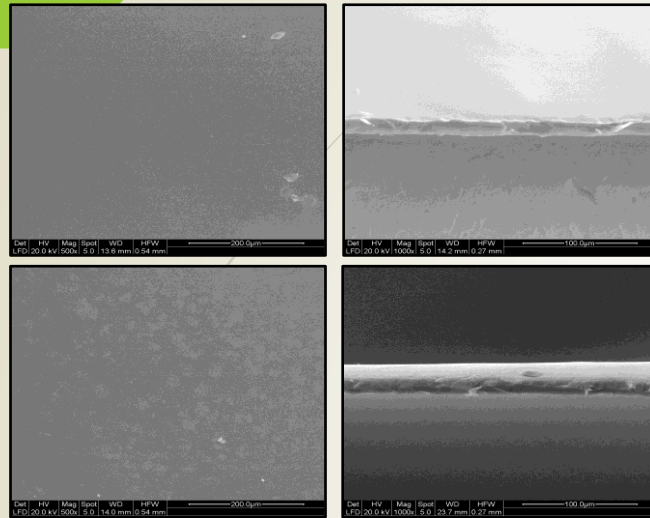


CS-HPMC BLEND
(1,5% w/v)

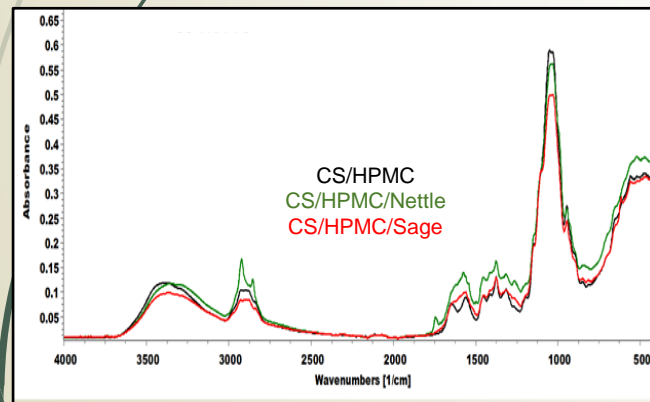


RESULTS

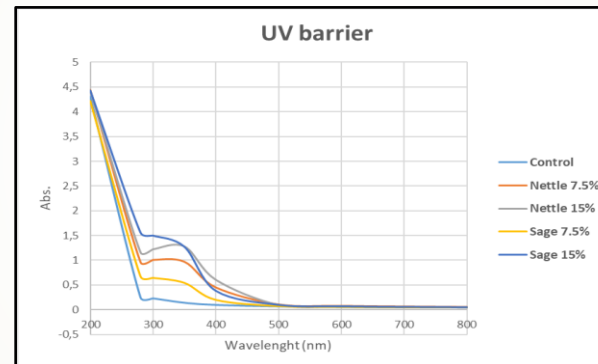
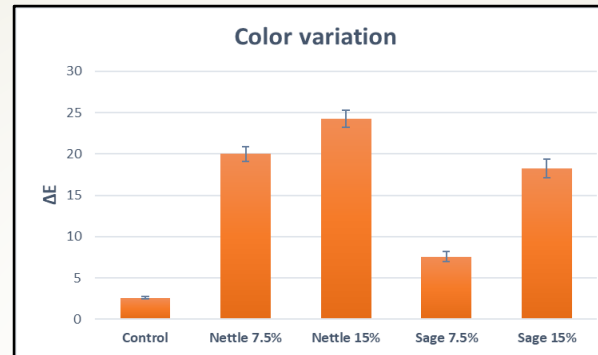
MICROSTRUCTURE



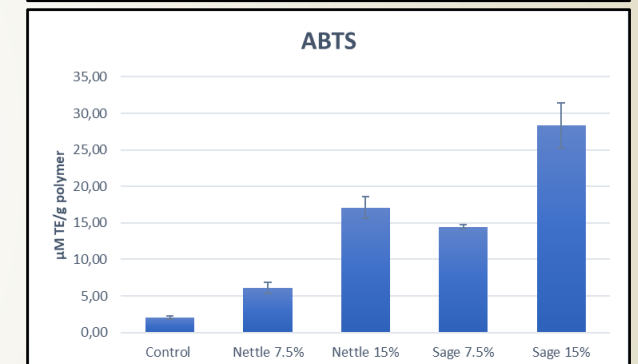
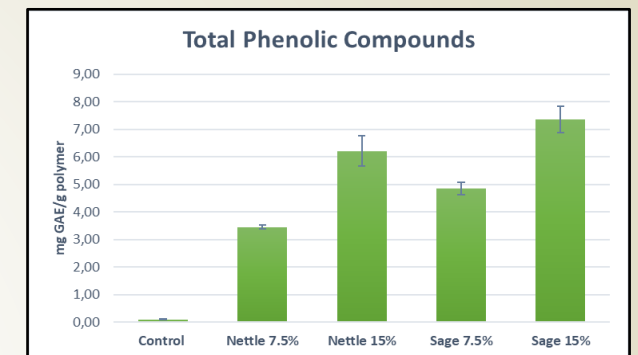
FT-IR SPECTROSCOPY



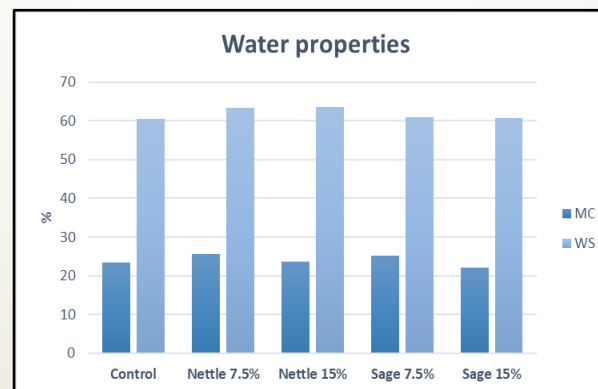
OPTICAL PROPERTIES



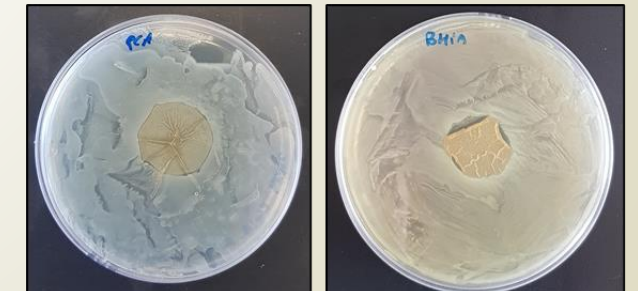
ANTIOXIDANT PROPERTIES



WATER PROPERTIES



ANTIBACTERIAL ACTIVITY



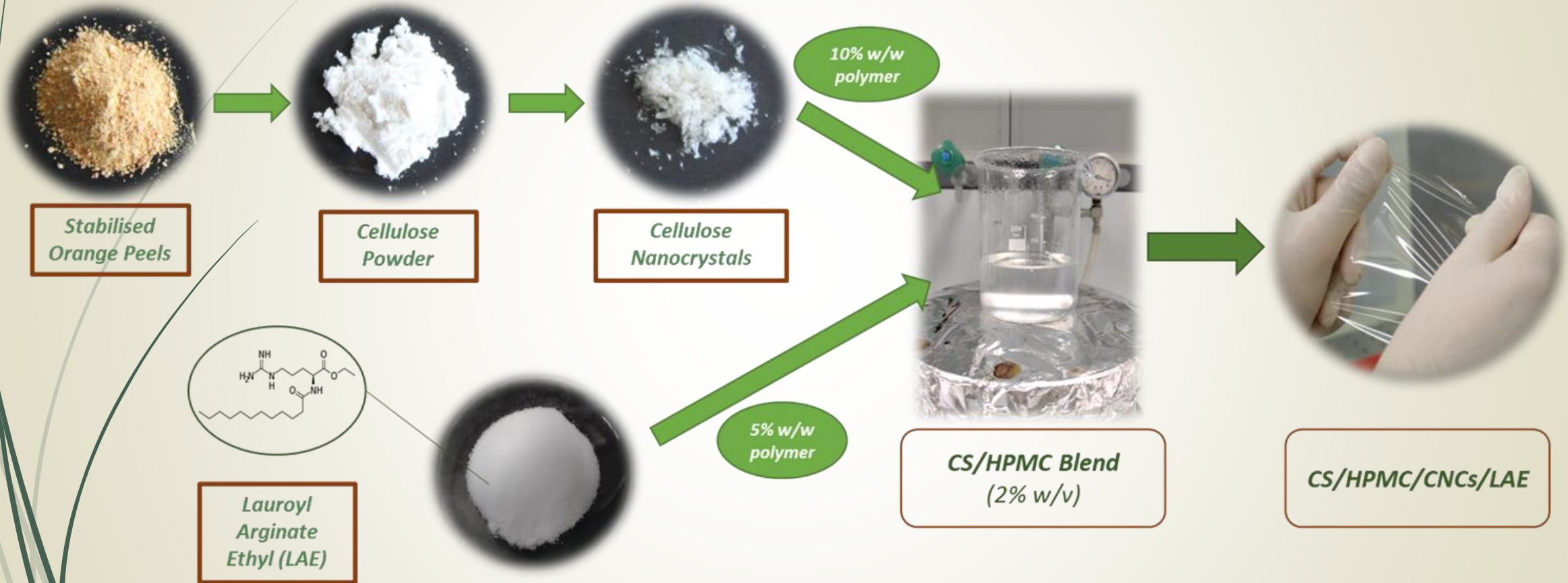
CASE STUDY 3

Nanocomposite active films based on chitosan/hydroxypropyl methylcellulose blend enriched with orange peel cellulose nanocrystals and lauroyl arginate ethyl as a novel food packaging solution

Francesco Bigi, Enrico Maurizzi, Heinz Wilhelm Siesler, Andrea Pulvirenti , Hossein Haghighi

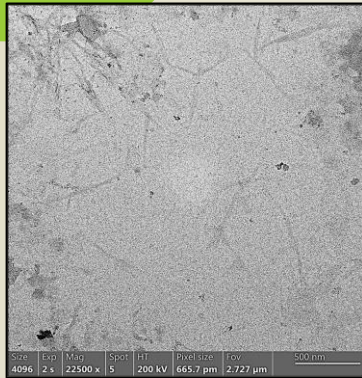
Submitted to: Food Packaging and Shelf Life

CONDITIONS

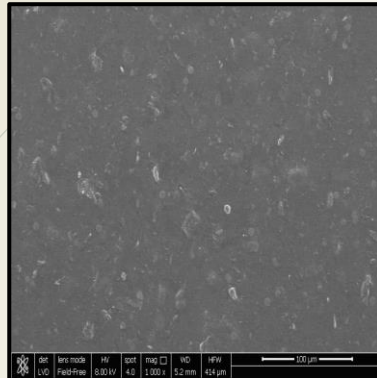


RESULTS

MICROSTRUCTURE

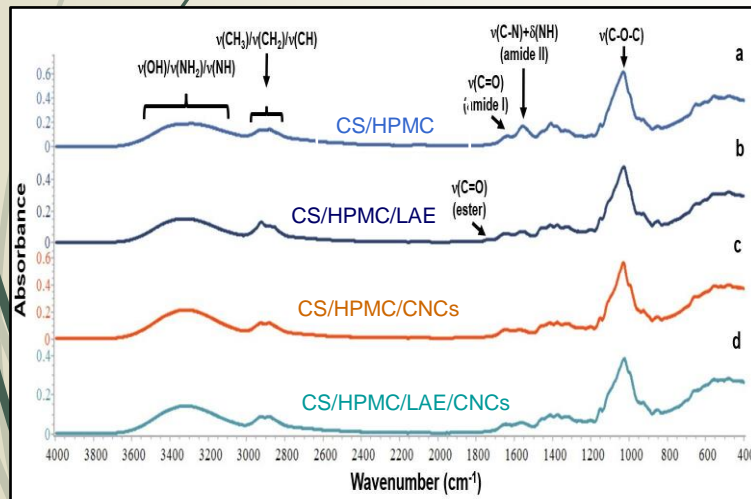


TEM image of orange CNCs

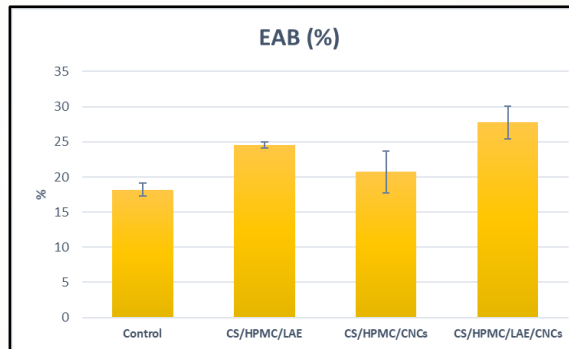
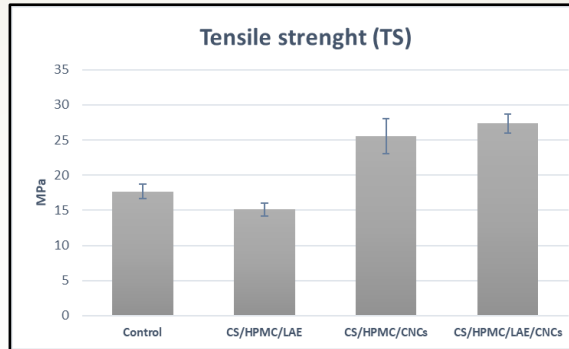


SEM image of CS/HPMC/CNCs/LAE film

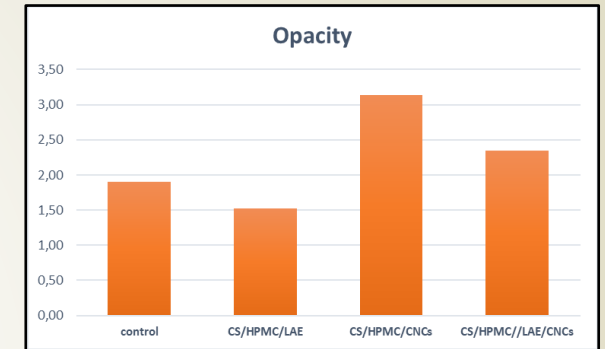
FT-IR SPECTROSCOPY



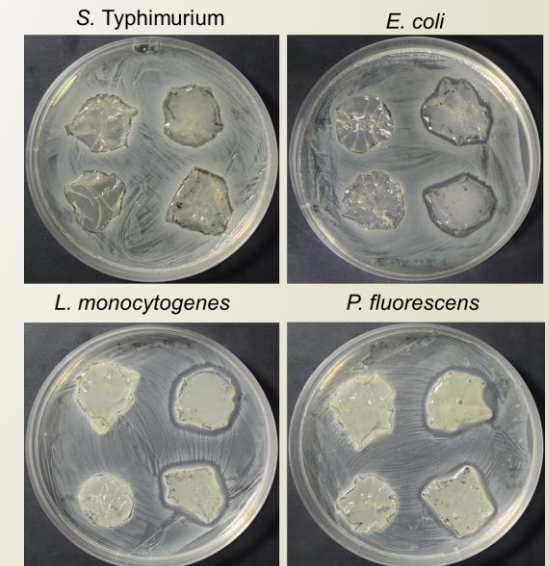
MECHANICAL PROPERTIES



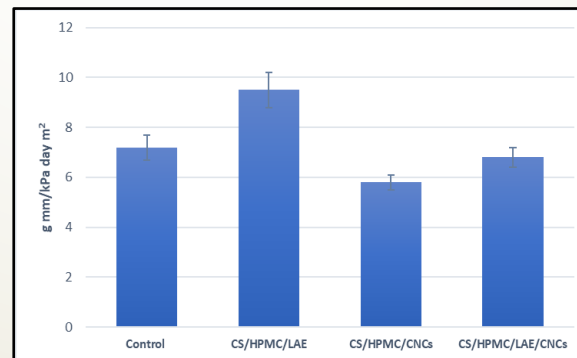
OPTICAL PROPERTIES



ANTIBACTERIAL ACTIVITY



WATER VAPOUR PERMEABILITY





THANKS FOR YOUR ATTENTION!!